

Friday, June 09, 2017 8:16:09 AM

Item ID: D4653-041

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Vent Manifold Assembly

Start Date: 6/9/2017 **Start Qty:** 5.00

5

Cust Item ID:**Required Date: 6/15/2017 Req'd Qty: 5.00**

5

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

[illegible]

Work Order ID 162706***162706***

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Friday, June 09, 2017 8:16:09 AM

Item ID: D4653-041 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Vent Manifold Assembly
Start Date: 6/9/2017 Start Qty: 5.00 ***5*** Cust Item ID:
Required Date: 6/15/2017 Req'd Qty: 5.00 ***5*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
190	Identify as per dwg & Stock Location: 51224	0.00							
100									
Packaging	Memo	0.05				5	JUN 14 2017	DAS 6 9-89	
Packaging									
200	QC21- Final Inspection - Work Order Release	0.00							
200									
QC	Memo	0.50							17/6/13 JA
Quality Control									

DAS
21
9-89**JUN 12 2017**

Picklist Print

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Work Order ID: 162706

162706

Parent Item: D4653-041

D4653-041

Parent Item Name: Vent Manifold Assembly

Start Date: 6/9/2017

Required Date: 6/15/2017

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP REV:A 12.06.08 NEW ISSUE DD VERF:EC
12-09-20 REVISED ASSY JLM VERIFIED BY:DD

IPP REV B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4653-3 *D4653-3* Collar		Manufactured	No			110	Each	5.0000	1	5		JUN 09 2017	DAS 19 9-00
									**				

Location

GA

155379

Loc Qty

5

5

Loc Code

5

D4653-045

Manufactured No

170

Each

0.0000

2

10

D4653-045

Fitting Assembly

**

JUN 09 2017

DAS
19
9-00

B 162361
not pulled

10